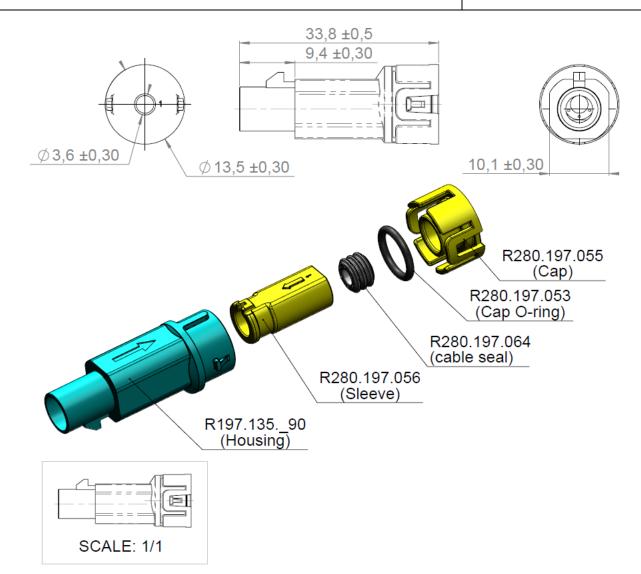
3.2/50S CABLE

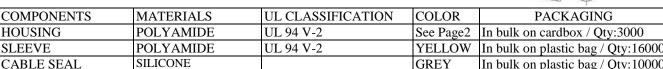
R197.135.\_12

Series: SMB CARLOCK



To obtain the complete P/N please fill in the blank "\_" with the coding letter Coding Z is shown for information

All dimensions are in mm.



| HOUSING    | POLYAMIDE | UL 94 V-2 | See Page2 | In bulk on cardbox / Qty:3000      |
|------------|-----------|-----------|-----------|------------------------------------|
| SLEEVE     | POLYAMIDE | UL 94 V-2 | YELLOW    | In bulk on plastic bag / Qty:16000 |
| CABLE SEAL | SILICONE  |           | GREY      | In bulk on plastic bag / Qty:10000 |
| CAP O-RING | HNBR      |           | BLACK     | In bulk on plastic bag / Qty:24000 |
| CAP        | POLYAMIDE | UL 94 V-2 | YELLOW    | In bulk on plastic bag / Qty:14000 |
|            |           |           |           |                                    |

**MECHANICAL CHARACTERISTICS ENVIRONMENTAL** Mating life Operating temperature 50 Cycles mini **-40/+105** ° C Weight Waterproof level **2.45** g **IP67** 

Note: IP67 guaranteed with connector R299.197.010 and RTK Gebauer & Griller K2670 cable only. Waterproof only guaranteed with a waterproof Jack.

**Issue:** 1705 B

In the effort to improve our products, we reserve the right to make changes judged to be necessary.

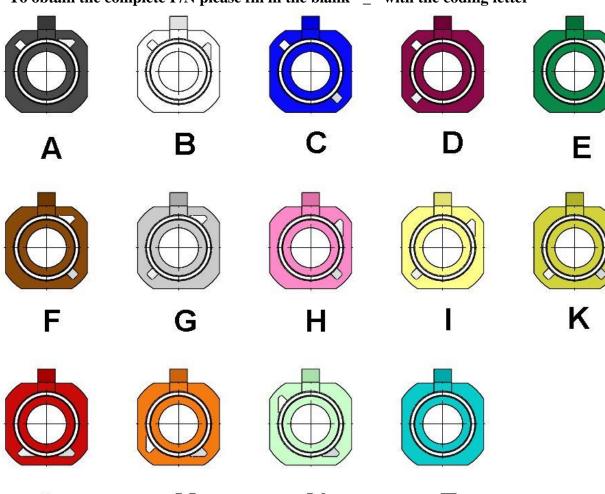


**3.2/50S CABLE** 

R197.135.\_12

Series: SMB CARLOCK

-To obtain the complete P/N please fill in the blank  $"\_"$  with the coding letter



| CODING | REFERENCE    | COLOR         | RAL  |
|--------|--------------|---------------|------|
| Α      | R197.135.A12 | BLACK         | 9005 |
| В      | R197.135.B12 | CREAM WHITE   | 9001 |
| С      | R197.135.C12 | BLUE          | 5005 |
| D      | R197.135.D12 | BORDEAUX      | 4004 |
| E      | R197.135.E12 | GREEN         | 6002 |
| F      | R197.135.F12 | BROWN         | 8011 |
| G      | R197.135.G12 | GREY          | 7031 |
| Н      | R197.135.H12 | VIOLET        | 4003 |
| 1      | R197.135.I12 | BEIGE         | 1001 |
| K      | R197.135.K12 | CURRY         | 1027 |
| L      | R197.135.L12 | CARMIN        | 3002 |
| М      | R197.135.M12 | PASTEL ORANGE | 2003 |
| N      | R197.135.N12 | PASTELGREEN   | 6019 |
| Z      | R197.135.Z12 | WATER BLUE    | 5021 |

Note: coding references in bold are available, other coding must be developed.

**Issue:** 1705 B

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3.2/50S CABLE

R197.135.\_12

Series: SMB CARLOCK

**-Storage condition**: components should be stored indoors, in its original packaging (box + plastic bag), in a controlled climate environment not exceeding -20°C/+40°C and 60% relative humidity. Components should be protected from direct sunlight and should be used on a "first-in, first-out" basis.

-Shelf Life: it is recommended that housing be used within 1 year from the date of manufacture when stored according to the recommended storage condition.

### RECOMMENDED MOUNTING PROCEDURE

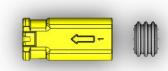
Note: Before assembly, verify that the cable o-ring is not damaged or cutted.

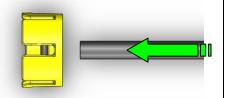
Insert the cap o-ring onto the cap until is in contact at the bottom of the cap.





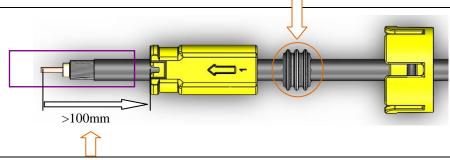
Insert the cable through the cap, the cable seal and the sleeve.





Note: after insertion of the components, do not insert the cable seal inside the cap before R3C crimping

Strip the cable according the R299.197.010 connector TDS recommendations.



To avoid any damage on the plastics parts during stripping and crimping operations the parts should be at least at 100mm from cable extremity.

Crimp the R299.197.010 connector onto the cable according TDS recommendation.



**Issue:** 1705 B

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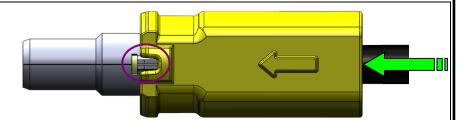


3.2/50S CABLE

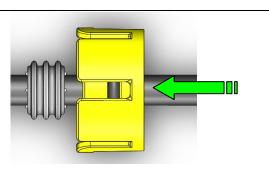
R197.135.\_12

Series: SMB CARLOCK

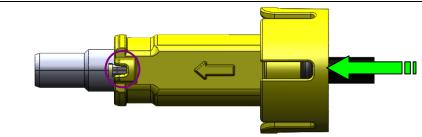
Push the sleeve until the tab of the connector is inside the slot of the sleeve.



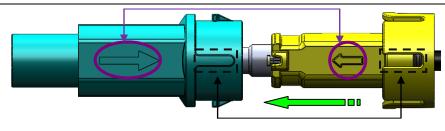
Push the cap to insert the cable seal inside it. Verify that the cable seal was not damaged during stripping and crimping operations.



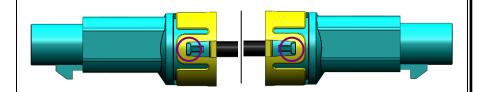
Push the cap with the cable seal, until the cap is in contact with the sleeve.



Aligned the arrow of the sleeve with the arrow of the housing, and the slots of the cap with ribs of the housing.



Then insert the connector with the sleeve and the cap into the housing until the cap is locked onto the housing (each side).



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